

DATE/TARİH:	14.01.2022	TÜV NORD TÜRKİYE TÜV TEKNİK KONTROL VE BELGELENDİRME A.Ş.	
Order №/İş N:º	2175416373		
Report №/Rapor N:º:	MT-2175416373-01		
Project/Proje:	32 TONLUK MOTORIZE BOBİN KISKACI		
Drawing/Çizim:	-	MAGNETIC PARTICLE EXAMINATION REPORT MANYETİK PARÇACIK MUAYENE RAPORU	
Item - Tag No/Parça Numarası:	-		

Client/Müşteri	EREĞLİ DEMİR VE ÇELİK FABRİKALARI T.A.Ş	Test Location/Test Yeri	GALEN GROUP
Contractor/Müteahhit	-	Surface Temperature /Yüze Sıcaklığı	11° C
Method of Inspection/ Muayene Yöntemi	<input type="checkbox"/> Dry/Kuru <input type="checkbox"/> Wet/İslak <input checked="" type="checkbox"/> Visible/Gün Işığı <input type="checkbox"/> Fluorescent/Florasana	Material Type - Malzeme Tipi	S355

Media Applied/ Manyetikleme Yöntemi	<input checked="" type="checkbox"/> AC <input type="checkbox"/> DC <input checked="" type="checkbox"/> Continuous/Sürekli <input type="checkbox"/> Pulsed/Artık
Weld Joint Type/Kaynak Bağlantı Tipi	Butt Weld/Alın Kaynak <input type="checkbox"/> Fillet Weld/Köşe kaynak <input checked="" type="checkbox"/> Branch Weld/Branşman Kaynak <input type="checkbox"/> Others/Diğer
Testing Standard, Code /Test Standartı Kodu	EN ISO 17638 <input checked="" type="checkbox"/> ASME SEC. V <input type="checkbox"/> ASME SEC. VIII <input type="checkbox"/> API 650 <input type="checkbox"/> Others/Diğer
Evaluation Standard, Code-Acc. Level / Değerlendirme Standartı-Kabul Seviyesi	EN ISO 23278 L-2 <input checked="" type="checkbox"/> ASME SEC. VIII Div. I-II <input type="checkbox"/> API 650 <input type="checkbox"/> ASME B31.3 <input type="checkbox"/> Others/Diğer(...)
Heat Treatment/İslil İşlem	Before <input type="checkbox"/> After <input type="checkbox"/> N/A <input checked="" type="checkbox"/> Test Temperature 11° C
Surface Condition/Yüze Durumu	As Welded <input checked="" type="checkbox"/> Machined <input type="checkbox"/> As Rolled <input type="checkbox"/> As Cast <input type="checkbox"/> Others/Diğer
Examination Equipment/Muayene Ekipmanları	Lighter/Fener <input checked="" type="checkbox"/> UV Lights/UV lamba <input type="checkbox"/> Bridge CAM <input type="checkbox"/> Caliper/Kumpas <input type="checkbox"/> Magnifying Lens/Büyüteç <input type="checkbox"/>
Equipment(Brand Name-Model)/ Cihaz (Marka - Model)	MAGNATEST YOKE KY-2 YOKE SPACING Ayak Mesafesi (mm) 75-150mm Current Value/ Akım Miktarı 4 kA/m Direction/ Yön <input checked="" type="checkbox"/> Both/İkisi de Çevresel Boyuna <input type="checkbox"/>
Particle Type, Brande Name/Parçacık Tipi, Marka:	CRM MV4W WATER BASED BLACK COLOR CRM MC43 WHITE CONTRAST PAINT Lighting/ Aydınlatma 1060 LUX Demagnetization/ Demanyetize <input type="checkbox"/> was Done/Yapıldı <input checked="" type="checkbox"/> wasn't made <input checked="" type="checkbox"/> None/Gerekmez Applying/ Uygulama <input checked="" type="checkbox"/> Spray <input type="checkbox"/> Brushing <input type="checkbox"/> Dipping Final Cleaning Status/Son Temizlik <input type="checkbox"/> was made/Yapıldı <input checked="" type="checkbox"/> wasn't made/yapılmadı
Operator's Name	EMRE AHMET BUĞDAYCI Cleaning Technique /Temizlik Yöntemi Brushing

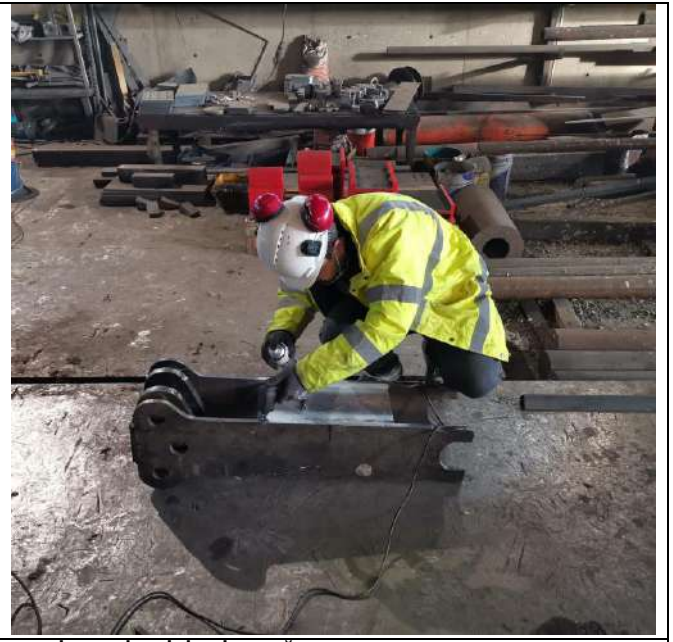
№	ITEM No/Parça No	Size/Ölçü Dia/Çap (mm)	Thk./ Kalınlık (mm)	Welder ID/Kaynakçı No	Test Length (mm)	Defect Type / Hata Tipi	Defect Location / Hata Yeri	Evaluation / Değerlendirme	Remarks / Yorum
1	ÜST GÖVDE 0586.00.0100	-	-	İ.H	1800mm	-	-	A	%10 Test
2	HİDROLİK SİLİNDİR BAĞLANTI KILAVUZU 0586.00.0500	-	-	İ.H	1000mm	-	-	A	%10 Test
3	BOBİN TONGU BAĞLANTI KOLU DETAY-1 0586.00.0700	-	-	S.T	1000mm	-	-	A	%10 Test
4	BOBİN TONGU BAĞLANTI KOLU DETAY-2 0586.00.0700	-	-	S.T	800mm	-	-	A	%10 Test
5	BOBİN KISKACI SEHPASI 0586.00.1100	-	-	İ.H	5400mm	-	-	A	%10 Test
6	BOBİN TONGU TAŞIYICI KOL 0586.00.600	-	-	ST	800mm	-	-	A	%10 Test

Notes/Notlar:	
EVALUATION LEGEND/DEĞERLENDİRME İŞARETİ: A = ACCEPTABLE/Kabul R = NOT ACCEPTABLE/RED	Defect Type/Hata Tipi; Ba: Slag Inclusion E: Crack Fc: Undercut Ad: Clustered porosity

Performed By/Uygulayan	Evaluated By/Değerlendiren	Approved by/Onaylayan	Customer/Müşteri
Name: EMRE AHMET BUĞDAYCI Signature : Date : 14.01.2022	Name: EMRE AHMET BUĞDAYCI Signature : Date : 14.01.2022	Name: Nurgül DOĞAN Signature : Date : 20.01.2022	Name: Signature : Date :



ÜST GÖVDE - 0586.00.0100



HİDROLİK SİLİNDİR BAĞLANTI KILAVUZU - 0586.00.0500



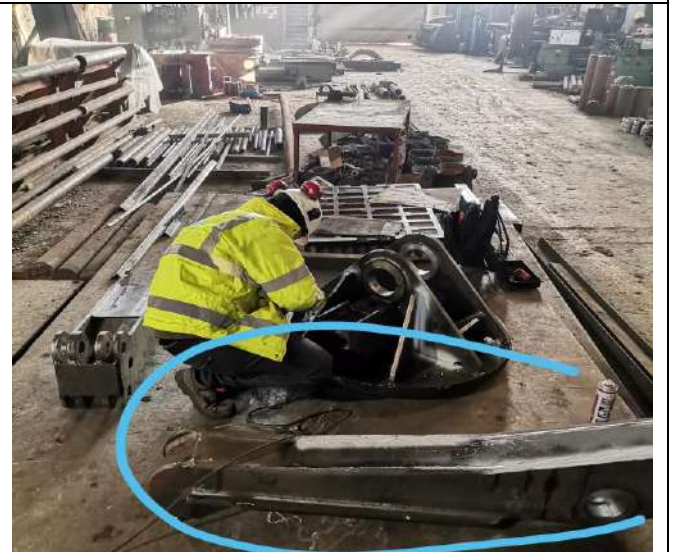
BOBİN TONGU BAĞLANTI KOLU DETAY-1 / 0586.00.0700



BOBİN TONGU BAĞLANTI DETAY-2 / 0586.00.0700



BOBİN KISKACI SEHPASI - 0586.00.1100



BOBİN TONGU TAŞIYICI KOL - 0586.00.600